

## > EXPERIMENT PROCEDURE

Determine the external dimensions of an irregularly shaped body.

Determine the internal dimensions of an irregularly shaped body.

- Determine depths on an irregularly shaped body.
- Calculate and measure the volume.


OBJECTIVE
Measurement of an irregularly shaped body

## SUMMARY

Callipers are used for making precise measurements of quite short lengths. They are suitable for finding internal and external dimensions and depths, as demonstrated in the measurement of an irregularly shaped body. However, calculating a body's volume from the data obtained is comparatively complex. The displacement method is an easier way to determine the volume of an irregularly shaped body.

## REQUIRED APPARATUS

| Quantity | Description | Item Number |
| :---: | :--- | :---: |
| 1 | Callipers, 150 mm | 1002601 |
| 1 | Object for Measurement Exercises | 1006889 |
| Additionally recommended |  |  |
| 1 | Vessel with Overflow, Transparent | 1003518 |
| 1 | Graduated Cylinder, 100 ml | 1002870 |
| 1 | Laboratory Jack | 1002941 |
| 1 | Cord for Experiments | 1001055 |
| 1 | Set of 10 | Beakers, Tall Form |

## BASIC PRINCIPLES

One suitable method for determining the volume of an irregularly shaped body is the overflow method. This involves immersing the body in water inside a vessel with an overflow outlet. The water displaced by the body is then collected in a graduated measuring cylinder. The volume of water displaced is equal to the volume $\boldsymbol{V}$ of the body
In order to avoid systematic errors, callipers must wherever possible be used in such a way that they are not tilted. The accuracy is conventionally increased to resolve fractions of a millimeter by the inclusion of a vernier scale. The full millimeter values are read off from the left of the zero mark on the vernier. The fraction following the decimal point is read off where a mark further over is in line with one of the marks on the vernier.
If you have a displacement vessel available, you can determine the volume using the displacement method. The body is completely immersed in a displacement vessel filled with water. The water displaced from this vessel then flows into a measuring cylinder. The volume of water displaced is equal to the volume $V$ of the body

## EVALUATION

As a rule, a dimension is measured multiple times and the accepted result is obtained by taking the average of the individual readings.
. volumes of regular shapes, which are then added or, in the case of drill holes, for example, subtracted



Fig. 1: Prongs for external measurements (1), Prongs (crossed over) for internal measurement (2), Bar for depth measurement (3), Millimeter scale (4), Vernier scale (5)


Fig. 3: Determination of internal dimensions


Fig. 4: Determining the depth of a drill hole


